

BLOWN FILM LINE QUESTION SHEET

Contact name: _____

Company name: _____

Address: _____ City: _____

Country: _____ Code: _____

Voltage: _____ V Phase: _____ Frequency: _____ HZ

Die Size: _____ inches/mm Die Gap: _____ inches/mm IBC: Yes or No

Extrusion output: _____ lbs/hr or kg/hr Ceiling height: _____ feet/ meters

Film Thickness Range: _____ to _____ mils/microns

Film Layflat : Min: _____ to _____ inches/mm

Blow up ratio (BUR): Min: _____ Max: _____

Treating required: Yes or No # of sides: _____ Dynes level: _____

Film Structure: Mono or Multi Layer Number of Layers: _____

Mono-layer resin: Polymer: _____ % _____ % MI _____

Multi Layer ratio:

Film Gauge #1			
Layer	A	B	C
Structure #1 %			
Main resin %			
Blend resin %			
Additive 1 %			
Additive 2 %			
Film Gauge #2			
Structure #2 %			
Main resin %			
Blend resin %			
Additive 1 %			
Additive 2 %			

Winder Requirements:

Line Speed: _____ mpm or ft/min

Final film: Sheeting or Tubing

Roll Diameter: _____ inches/mm

of slitting: _____

Cutting device: manually or automatic

Trim removal: Yes or No

Taper tension: Yes or No

Taper pressure: Yes or No

Gap winding: Yes or No

Completed by: _____ Company: _____ Date: _____